LNP™ STAT-KON™ Compound AE006

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound AC-1006 LEX
Product reorder name: AE006

LNP STAT-KON AE006 is a compound based on ABS containing 30% Carbon Fiber. Added feature of this grade is: Electrically Conductive.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1330	kgf/cm²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.1	%	ASTM D 638
Tensile Modulus, 50 mm/min	203900	kgf/cm²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	1930	kgf/cm²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	179400	kgf/cm²	ASTM D 790
Tensile Stress, break, 5 mm/min	128	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1	%	ISO 527
Tensile Strain, break, 5 mm/min	1	%	ISO 527
Tensile Modulus, 1 mm/min	18640	MPa	ISO 527
Flexural Stress	182	MPa	ISO 178
Flexural Modulus, 2 mm/min	17600	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	32	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
Multiaxial Impact	26	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	88	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	19	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	104	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	100	°C	ASTM D 648
CTE, -30°C to 30°C, flow	3.4E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	3.8E-05	1/°C	ASTM D 696

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

+135-3858-6433 (GuangDong)
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TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	104	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	100	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.21	-	ASTM D 792
Density	1.21	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.18	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.02 - 0.04	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.2 - 0.4	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.33	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+00 - 4.E+00	Ohm	ASTM D 257

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05 - 0.1	%
Melt Temperature	260	°C
Front - Zone 3 Temperature	265 - 275	°C
Middle - Zone 2 Temperature	230 - 245	°C
Rear - Zone 1 Temperature	205 - 215	°C
Mold Temperature	70 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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